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## Driver's cab for a utility vehicle

The invention relates to a driver's cab for a utility 5 vehicle with a supporting structure according to the precharacterizing clause of claim 1 and to a driver's cab series with a driver's cab for a low-platform vehicle and with a driver's cab for a high-platform 10 vehicle.

EP 0 646 517 B1 discloses driver's cab series modular construction with drivers' cabs of differing lengths and heights and different roof attachments, a driver's cab front wall and a driver's cab rear wall being designed as identical parts and the side walls differing in height. In order to optimize the drivers' in terms of outlay on manufacturing installation, height-variable driver's cab doors of modular construction are proposed, the driver's cab series having a basic door in their lowest embodiment for all higher designs, a basic door being provided with a door top part which is adapted to the upper frame part of the basic door and is designed as a plug-in frame part. The door top parts may differ in height and therefore cover the requirement different driver's cab doors or drivers' cabs.

DE 689 05 013 T2 discloses series of cabs of a 30 different dimensions and, in particular, different overall heights for heavy motor vehicles. The cabs have a vehicle driver's compartment with two lateral panels which each comprise a closed frame and a door and a front panel and a rear panel. In this case, the height 35 of the vehicle driver's compartment is the same for all cabs of the series whereas the height of the panels differs for different cabs of the series, obtaining of different overall cabs heights by combining cabs of constant height and panels of

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differing height.

EP 0 029 880 B1 discloses а truck with a chassis comprising a frame and axles and a driver's cab which is arranged thereon and comprises a cab base and a cab upper part which is releasable therefrom. In this case, the cab base is adapted to the chassis and has all of the units supported on the floor. The standardized cab upper part is secured on the cab base by means of an intermediate coupling part which has securing points for different designs of cab bases. It is therefore possible, even in the case of differing chassis, caused, for example, by different axle bearings, wheel sizes or other different intended purposes of vehicle, always to use structurally identical cab upper and merely to adapt the cab base to particular special embodiment of the chassis.

The present invention is concerned with the problem of 20 specifying, for a driver's cab of the type mentioned at beginning, an improved embodiment which, particular, makes it possible in a simple manner to design drivers' cabs with an identical supporting low-platform or as a high-platform structure as a 25 vehicle and thus to make possible an inexpensive formation of variants.

This object is achieved by the subject matters of the independent claims, and advantageous refinements are the subject matter of the dependent claims.

The invention is based on the general concept, in the case of a driver's cab for a utility vehicle, which has a supporting structure on which a door mounted on a door frame is arranged on each side of the vehicle, a door module which is preassemblable from the door and the door frame to be provided, the supporting structure being prepared for the mounting of this door module,

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and the door frame, in the mounted state, being secured on the supporting structure. This affords the advantage that different variants of drivers' cabs, for example low-platform vehicles or for high-platform be achieved in a vehicles, can simple manner the door module without changing the supporting structure of the driver's cab having to be changed. For the manufacturing process, this means that single supporting structure has to be kept in stock for very different drivers' cabs or particular driver's cab series, and the formation of variants of the drivers' cabs can be achieved by arranging individual door modules on the supporting structure. The reduction in different the components to be kept in stock contributes substantially to reducing the costs logistics, storage and manufacturing.

According to a preferred embodiment of the solution according to the invention, in the region of the door module the supporting structure can have a supporting frame to/into which the door frame is fitted/inserted and to which the door frame is secured. In this case, the supporting frame can be designed for receiving different doorframes, so that, from the point of view of a rapid and flexible possibility of varying the type, a cost-effective production and installation of different drivers' cabs can be achieved by using a standard or structurally identical supporting structure with a supporting frame and different door modules adapted to the particular intended use. At the same time, a consistently identical installation operation is achieved even in the case of different door modules using the standard or structurally identical supporting structure, thus ensuring a rationalized and cost-effective production process of the drivers' cabs.

The door module can expediently be designed in such a manner that it makes a low entrance to the driver's cab

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possible, said entrance being usable for a low-platform vehicle. The invention envisages that even drivers' cabs for low-platform vehicles with a particularly low entrance can be produced from the preassemblable door module and the standard supporting structure of the driver's cab, so that even special vehicles, such as, for example, for the package delivery service, can be realized without large changes having to be taken into consideration during the installation operation of the driver's cab.

According to a favorable development, it is provided that, if the door module is absent and in the case of a high-platform vehicle, the supporting frame is designed in such a manner that it serves as a frame for a different door which is fastened to it and is shorter than the vehicle door of the door module. This means that, by mounting a different door, any desired high-platform vehicle can be realized whereas a low-platform vehicle can be realized manner by the door module mounted on the supporting frame.

It may expediently be provided that the respectively different door modules closed have a appearance together with the driver's cab. In particular from points of view concerned with design, it is of great importance for the driver's cab, which constitute the main design element in particular in the case trucks, appears aesthetically and satisfactory.

Further important features and advantages of the invention emerge from the subclaims, from the drawings and from the associated descriptions of the figures with reference to the drawings.

It goes without saying that the features mentioned above and those which have yet to be explained below

can be used not only in the respectively stated combination but also in different combinations or on their own without departing from the scope of the present invention.

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Preferred exemplary embodiments of the invention are illustrated in the drawings and are explained in more detail in the descriptions below, with reference numbers referring to identical or similar or functionally identical components.

In the drawings:

- Fig. 1 shows a perspective view of a driver's cab according to the invention with an inserted door module,
  - Fig. 2 shows a view as in Fig. 1 but without an inserted door module.

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- According to Fig. 1, a utility vehicle 2 has a driver's cab 1 according to the invention with a supporting structure 3 on which a door 5 mounted on a door frame 4 is arranged on each side of the vehicle. By way of example, according to Fig. 1 and Fig. 2, the utility vehicle 2 is illustrated as a tractor but in principle a design as a transporter, for example for a delivery service, is also conceivable.
- The door frame 4 and the door 5 form a preassemblable door module 6 on at least one side of the utility vehicle 2. In this case, the supporting structure 3 of the driver's cab 1 is prepared for the mounting of the door module 6 and, with the door module 6 mounted,
- secures the door frame 4. In general, this means that a driver's cab 1 which is always identical for certain series or certain types of vehicles is used with an identical supporting structure 3, with the driver's cab

1 being varied by mounting a door module 6 adapted to the particular intended use of the utility vehicle 2. This affords the advantage in particular that, for different types of vehicle or driver's cab series, use can be made of basic bodies or supporting structures 3 which are always identical and on which different door modules 6 can be arranged in order to specify the intended use.

In the region of the door module 6, the supporting 10 structure 3 has a supporting frame 7 to/into which the door frame 4 is fitted/inserted and on which the door frame 4 is secured. The preassemblable door module 6, which comprises the door frame 4 and the particular door 5, can therefore be secured on the supporting 15 frame 7 prepared for it. This contributes to a rapid and flexible possibility of variation of types and a cost-effective production and installation of different drivers' cabs 1 being able to be achieved by using a standard or structurally identical supporting structure 20 3 with a supporting frame 7 and different door modules 6 adapted to the particular intended use.

Furthermore, the door module 6 can be designed in such a manner that it makes a low entrance to the driver's 25 cab 1 possible, said entrance being usable for a lowplatform vehicle. The low entrance is ensured by the vehicle door 5 of the door module 6 being of generally longer design than would be the case for a normal high-30 platform vehicle. If the door module 6 is absent and in the case of a high-platform vehicle, in the case of one preferred variant, the supporting frame 7 can then be designed in such a manner that it serves as a frame for different door (not illustrated) which fastened to it and is shorter than the vehicle door 5 35 of the door module 6.

In addition, driver's cab series with a driver's cab 1 for a low-platform vehicle and with a driver's cab 1 for a high-platform vehicle can be realized with the solution according to the invention, the drivers' cabs 1 likewise having structurally identical supporting structures 3 and at least the driver's cab 1 of the low-platform vehicle being equipped with at least one door module 6 which has a door frame 4 secured on the supporting structure 3 and a vehicle door 5 fastened to it. In this case, it may be expedient for the driver's cab 1 of a low-platform vehicle to mount the driver's cab 1 on an undercarriage of the vehicle in a manner such that it is offset forward and downward in the direction of travel in comparison to a driver's cab 1 of a high-platform vehicle.

The embodiments and advantages of the invention can be transferred analogously from the driver's cab 1 described to the driver's cab series.

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Both for the drivers' cabs 1 and for the driver's cab series, the different door modules 6 can in each case have no curvature (for example in the case of a folding door or trapdoor) or can have a curvature differing in extent (for example in the case of a rotary or sliding The solution according to the invention therefore not only suitable for doors 5 and door modules 6 with an identical curvature but also with a different curvature, the respectively different door modules 6 having a closed appearance together with the supporting structure 3. This is of great importance in particular from the points of view concerned with design, since the driver's cab 1 constitutes the main design element in the case of utility vehicles 2. The driver's cab may also have a different curvature on its side door.

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In summary, the essential features of the invention can be characterized as follows:

The invention envisages, in the case of a driver's cab

1 for a utility vehicle 2, forming a door module 6
which is preassemblable from the door 5 and the door
frame 4, the supporting structure 3 of the driver's cab
1 being prepared for the mounting of this door module 6
and the door frame 4, in the mounted state, being
10 secured on the supporting structure 3.

This affords the advantage that different variants of drivers' cabs 1, for example for low-platform or for high-platform vehicles, can be achieved in a simple manner by changing the door module 6 without supporting structure 3 of the driver's cab 1 having to as a result of which only a changed, supporting structure 3 for the very different drivers' cabs 1 or particular driver's cab series having to be kept stock. This contributes substantially to reducing the costs logistics, storage and on manufacturing.